Tuesday, 29/01/2008 9:15:01 AM

User:

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 37036 : 10848

P.O. Number

Prsht Rev.

First Issue

Written By

Previous Run

: 29/01/2008 This Issue

: NC

: 11

: 35896

: MACHINED PARTS Type

S.O. No. :

Part Number Drawing Number

Due Date

Drawing Name

: D3295041 : D3295 REV D

: FLOOR WINDOW

Project Number

: N/A

Drawing Revision

: D Material

: 15/02/2008

Qty:

20 Um:

Each

Checked & Approved By

Comment

05.06.20

D3295-1 no longer made in-house KJ/JLM

Est Rev:D Added DT8822 07-03-20 JLM

Est Rev:E Returned Manufacturing In House 07-06-26 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

MLEXS125 9034 01

1/8" 9034 Lexan Sheet



Comment: Qty.:

1.3020 sf(s)/Unit Total: 26.0400 sf(s)

1/8" Thick Lexan 9034 sheet

Batch: 166173

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3295

Dwg Rev.__**D**

8-1-30

Prog Rev: D



2-Deburr if necessary



3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



8-1-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK



5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3295. Put window in plastic wrap.



SAD 08:02:05



Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Dart No.		PAR #: Fault Category:	NCR: Yes	No DO	Δ.	Data	
raitino	-	PAR #: Fault Category:		N/C Close		Date: Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			A	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
						'				
	1				1	1	l .			

NOTE: Date & initial all entries

Date: Tuesday, 29/01/2008 9:15:01 AM User: Linda Lacelle **Process Sheet** Drawing Name: FLOOR WINDOW Customer: CU-DAR001 Dart Helicopters Services Job Number: 37036 Part Number: D3295041 Job Number: Seq. #: Description: **Machine Or Operation:** D27281 6.0 Dart Logo label small Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) Dart Logo label small Pick: Description Qty Part Number Batch 1 D2728-1 Decal 7.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #1 8.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: STa 9.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE Job Completion



Dart Aerospace Ltd

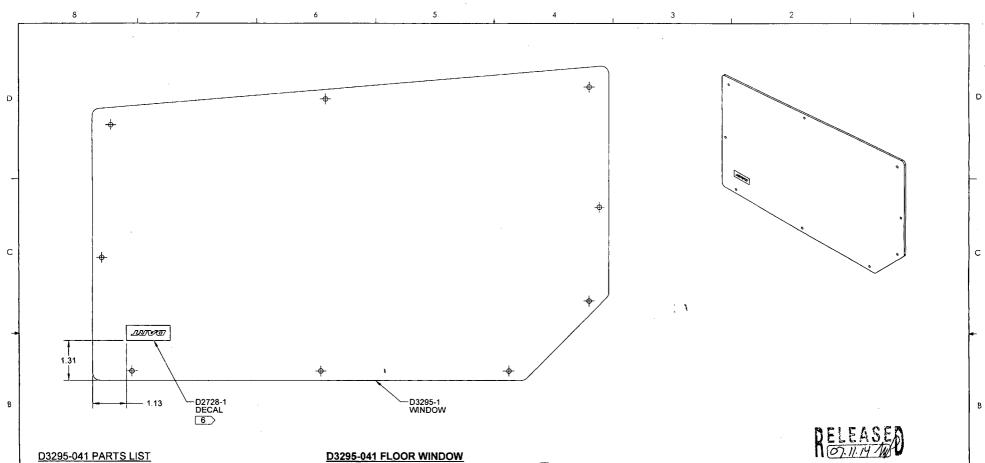
W/O: WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3295-041 PAR #: NIA Fault Category: Fed Thermotion NCR (Yes) No DQA: Date: 08/08/08

QA: N/C Closed: Date: 08 02 08

NCR:	37030	W	ORK OR	DER NON-CONFORMANCE	(NCR)	C	<i>)</i>	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
015-02.65	60	3 winches that me un acceptable due to suntcles. L.C. Film was remarch, and winches had no protection		w/o fo changed to wash the windows individually with water, blue dod, and imediate wrap in plastic, before inspection scropides that windows Qty3	1 1/1/1	Soslal's	SHUIZ	106.02.0

NOTE: Date & initial all entries



	P/N	DESCRIPTION
Х	D3295-041	FLOOR WINDOW
	T	
1	D3295-1	WINDOW
1	D2728-1	DECAL



D	REVISE MATERIAL TO LEXAN 9034 FROM POLYCAST ACRYLIC SHEET. ZONE A8 SH 2 ADD MISSING DIMENSION PER NCR 247. ZONE C3 SH 2 REFORMAT DRAWING	MP	07.11.07
С	CHANGE TEMPLATE # TO DT8822	SSH	07.02.21
В	UPDATE MATERIAL PER NCR 029	CP	06.04.13
Α	NEW ISSUE	CP	04.06.28
REV.	DESCRIPTION	BY	DATE

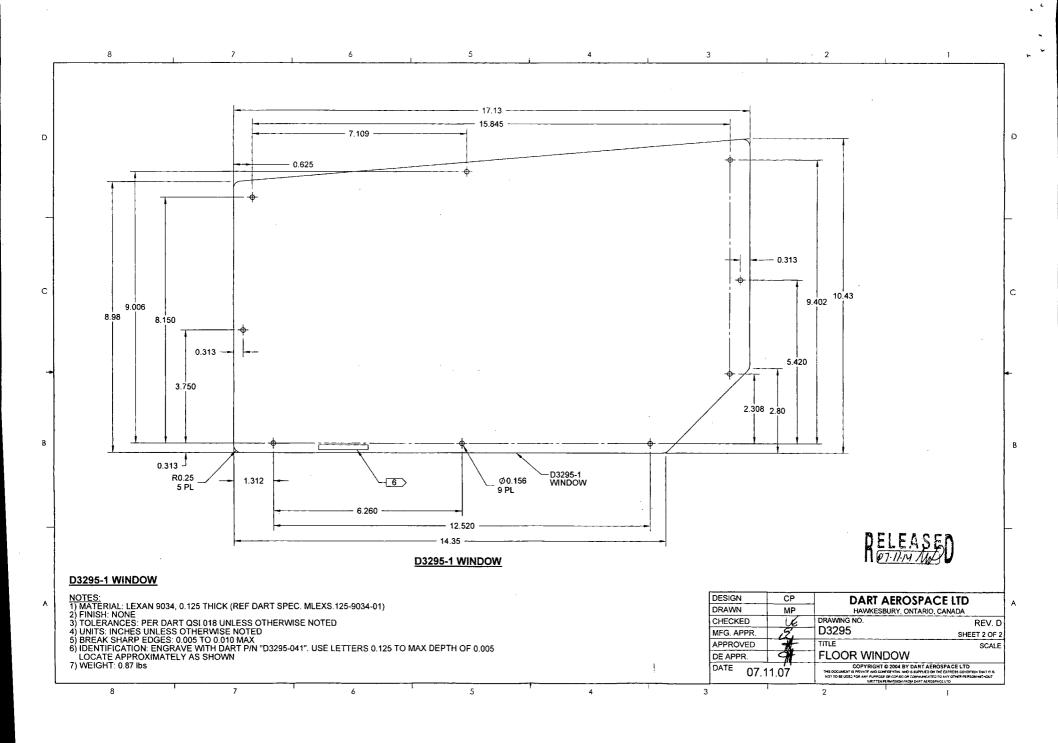
DESIGN	CP	DART AEROSPACE LTD		
DRAWN	MP	HAWKESBURY, ONTARIO, O	CANADA	
CHECKED	Œ	DRAWING NO.	RÉV. D	
MFG. APPR.	Ã	D3295	SHEET 1 OF 2	
APPROVED	-	TITLE	SCALE	
DE APPR.	-1	FLOOR WINDOW		
DATE 07.1	1.07	COPYRIGHT © 2004 BY DART AERC		

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) N/A
6) ENSURE SURFACE IS FREE OF DIRT/GREASE PRIOR TO APPLICATION OF SELF-ADHESIVE DECAL
7) WEIGHT: 0.87 lbs

'8

Dail Ae	iospace	Ltu							
W/O:			WC	RK ORDER CHANG	ES				
DATE STEP		PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Categ		NCR: Yes	No DQ	A:	Date: _	
				· · · · · · · · · · · · · · · · · · ·				_ Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR)			
DATE	OTED	Description of NC		Corrective Action Section		Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C		Chief Eng	QC Inspector

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order: 37036
Description: FLOOK WINDOW	Part Number: D329
Inspection Dwg: D3295 Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
Ø · 156	1,005 -,001	.158	¥			
,313	4010	1313	X			
.313	t/- 010	.313	¥		·	
1.312	(10/*	1.312	*			
6.260	4010	6-260	×			
	4/010	1 -	X			
14.35	4030	14.35	V	·		
80E, 6	4/010	808.6	Se .			
5.420	7/010	5.420	b			·
9.402	4/- ,010	9.402	*			
10.43	4/- ,030	10.43	8			
3,750	-/010	3.750	×			
8.150	4/010	8.150	×			
8.98	4/020	8,98	X			
9.006	4/010	9.003	*			
.625	610	.675	Ø .			,
7.109	1010	7.111	*			
15.845	t/olo	15.845	¥			
17,13	1/- ,030	17.13	k a -			-
				•		
			`			

Measured by:	PB	Audited by:	d	Prototype Approval:	1/	
Date:	8-1-30	Date:	orlu(31	Date:	14	

Rev	Date	Change	Revised by	Approved
A	<u> </u>	New Issue	KJ/JLM	